

### ELECTRIC SHUT-OFF SCREWDRIVERS

GX, GY, GA and DO series





As an industrial process expert, we help you meet your challenges.

Productivity, safety, quality, industry 4.0 are themes on which we can offer you our expertise and our solutions. Whether in the field of assembly technology, machining or welding, our dedicated and specialized teams accompany your progress and recommend solutions and equipment to reach performance levels in line with your industrial strategy.



#### **Certified quality**

From design to commissioning, DOGA guarantees the quality of this equipment and services according to ISO 9001: 2015 certification.

#### 5 Reasons to trust us



#### **Expertise**

Our Field experts propose solutions adapted to your environment and specific needs..



#### **Innovation**

By developing the products and the services of tomorrow, we offer you new perspectives or prospects.



#### Performance

Our high added value solutions improve your performance and guarantee the final quality of the production.



#### Commitment

Aware of your objectives, we commit ourselves to helping you to reach them.



#### Reliability

Our organization, which has been ISO 9001 certified since 1996, is the guarantee of your satisfaction.



#### ASSEMBLY TECHNOLOGY

class As world a assembly technology player, we manufacture and market equipment and solutions for the assembly industry which contribute to the improvement of your manufacturing quality and productivity.

Our assembly, ergonomics and traceability solutions contribute to enhancing your productivity, controlling your process quality and meeting the requirements of industry 4.0.

We offer products designed to last and high value-added services by relying on our team's know-how and expertise: design, production, installation, start-up, training and maintenance. We support you locally thanks to our worldwide presence through our subsidiaries and our specialized distribution network.



Contact us





www.dogassembly.com

### SUMMARY

### ELECTRIC SHUT-OFF SCREWDRIVERS

GX, GY, GA and DO series

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## MORE ROBUST, MORE ACCURATE, AND MORE EFFICIENT!

Our electric shut-off screwdrivers and spindles are designed according to the highest standards of precision, ergonomics and robutness.

They come with a host of standard features:

- Digital speed adjustment
- Soft start
- Start / reversibility buttons and shut-off are magnetic sensors
- ESD protection for most models
- Surge and temperature protection

By equipping your workstations with our electric screwdrivers, you can be sure of producing quality assemblies while optimising your production costs.



### The range

Whatever your needs are, you will find the right solution in our wide range of electric shut-off screwdrivers for all your applications, even those with intensive work rates.

### GX SERIES



#### Brushless electric shut-off straight screwdrivers GX series

(GX micro-torque and standard, GXS, GXT, GX FS, GX BT, GXD)

- From 0.02 to 9.8 Nm
- Ideal for vertical assemblies at low torque or more commom torques



### Brushless electric shut-off spindles - GXA series

- From 0.03 to 4.41 Nm
- Perfect for installation on automatic machines or robots

### GY SERIES



#### Brushless electric shut-off straight screwdrivers GY series

- From 1 to 9.8 Nm
- Perfectly suited to high-speed vertical screwdriving operations



#### Brushless electric shut-off pistol screwdrivers PGY series

- From 1 to 9.8 Nm
- The best solution for high-speed horizontal screwdriving operations



### Brushless electric shut-off spindles - GYA series

- From 1 to 9.8 Nm
- Optimal for high-speed automated screwdriving operations

### GA SERIES



#### Brush electric shut-off straight screwdrivers GA series

- From 0.08 to 1.18 Nm
- A small lightweight model that combines operator comfort, productivity and quality

### DO SERIES



#### Brush electric shut-off straight screwdrivers DO series

- From 0.2 to 4.41 Nm
- A small lightweight model that combines operator comfort, productivity and quality

### Composition of a brushless electric shut-off screwdriver



### BRUSHLESS ELECTRIC SHUT-OFF SCREWDRIVERS





Brushless electric shut-off straight screwdrivers GX micro-torque series

From 0.02 to 0.45 Nm



Digital speed adjustment



XS-40D controller



ESD protection



SOFT SHUT-OFF
MECHANICAL CLUTCH
FOR YOUR VERY LOW
TORQUE ASSEMBLIES

- Extended features
- ▶ Start / reverse and shut-off mechanism equipped with contactless switches
- Surge and temperature protection
- Delivered with a 3 m cable

Designation	Torque (Nm)	Speed (rpm)	Start	Drive	Voltage (V)	Weight (kg)	Code
GX 035 ESD	0.02 to 0.34	300 to 1100	Lever	Half-moon / shank drive 4 mm	30	0.24	P100446
GX 045 ESD	0.04 to 0.45	300 to 700	Lever	Half-moon / shank drive 4 mm	30	0.24	P100270
XS-40D controller							P100001

### Brushless electric shut-off straight screwdrivers Standard GX series



EQUIPPED SOFT START AND DIGITAL SPEED CONTROL

From 0.09 to 4.41 Nm



Digital speed adjustment



XS-40D controller



ESD protection

- ▶ Soft shut-off mechanical clutch for very low torque assemblies with precision
- ► Soft start adjustable
- ► Start / reverse and shut-off mechanism equipped with contactless switches
- Surge and temperature protection
- ▶ Delivered with a 3 m cable
- Available in pistol version (see accessories page 25)

Designation	Torque (Nm)	Speed (rpm)	Start	Drive	Voltage (V)	Weight (kg)	Code
GX 80 ESD V2	0.09 to 0.8	450 to 1000	Lever	Hex 1/4"	30	0.43	P100044
GX 80 P ESD V2	0.09 to 0.8	450 to 1000	Push to start	Hex 1/4"	30	0.43	P100241
GX 120 ESD V2	0.2 to 1.2	300 to 700	Lever	Hex 1/4"	30	0.43	P100010
GX 120 P ESD V2	0.2 to 1.2	300 to 700	Push to start	Hex 1/4"	30	0.43	P100105
GX 150 ESD-H	0.3 to 1.47	800 to 1700	Lever	Hex 1/4"	40	0.60	P100098
GX 150 P ESD-H	0.3 to 1.47	800 to 1700	Push to start	Hex 1/4"	40	0.60	P100083
GX 220 ESD-H	0.6 to 2.15	600 to 1200	Lever	Hex 1/4"	40	0.60	P100016
GX 220 P ESD-H	0.6 to 2.15	600 to 1200	Push to start	Hex 1/4"	40	0.60	P100025
GX 450 ESD-H	1 to 4.41	300 to 600	Lever	Hex 1/4"	40	0.62	P100011
GX 450 P ESD-H	1 to 4.41	300 to 600	Push to start	Hex 1/4"	40	0.62	P100023
XS-40D controller							P100001

### Brushless electric shut-off straight screwdrivers GXS series

#### From 0.09 to 2.15 Nm



Digital speed adjustment



XS-40D controller



ESD protection





SOFT SHUT-OFF
MECHANICAL CLUTCH
TO PRESERVE
FRAGILE ASSEMBLIES

- ▶ Soft shut-off is ideal for your fragile assemblies
- Extended features
- ► Soft start adjustable
- ▶ Start / reverse and shut-off mechanism equipped with contactless switches
- Surge et temperature protection
- ▶ Delivered with a 3 m cable
- Available in pistol version (see accessories page 21)

Designation	Torque (Nm)	Speed (rpm)	Start	Drive	Voltage (V)	Weight (kg)	Code
GXS 80 ESD V2	0.09 to 0.8	450 to 1000	Lever	Hex 1/4"	30	0.43	P101709
GXS 120 ESD V2	0.2 to 1.2	300 to 700	Lever	Hex 1/4"	30	0.43	P100553
GXS 150 ESD-H	0.3 to 1.47	800 to 1700	Lever	Hex 1/4"	40	0.60	P102475
GXS 220 ESD-H	0.6 to 2.15	600 to 1200	Lever	Hex 1/4"	40	0.60	P101405
XS-40D controller							P100001



### Brushless electric shut-off straight screwdrivers GXT series

#### From 0.09 to 4.41 Nm



Digital speed adjustment



XS-40D controller



ESD protection



Helicoil® installation



Insert installation



#### **PERFECTLY SUITED FOR:**

- INSERTS INSTALLATION
- THREAD INSERTS INSTALLATION
- TAPPING CONTROL

- ► Programmable functions (auto-reverse)
- Soft start adjustable
- ► Start / reverse and shut-off mechanism equipped with contactless switches
- Surge and temperature protection
- ▶ Delivered with a 3 m cable
- Available in pistol version (see accessories page 25)

Designation	Torque (Nm)	Speed (rpm)	Start	Drive	Voltage (V)	Weight (kg)	Code
GXT 80 ESD V2	0.09 to 0.8	450 to 1000	Lever	Hex 1/4"	30	0.43	P103202
GXT 120 ESD V2	0.2 to 1.2	300 to 700	Lever	Hex 1/4"	30	0.43	P100367
GXT 150 ESD-H	0.3 to 1.47	800 to 1700	Lever	Hex 1/4"	40	0.60	P103529
GXT 220 ESD-H	0.6 to 2.15	600 to 1200	Lever	Hex 1/4"	40	0.60	P100968
GXT 450 ESD-H	1 to 4.41	300 to 600	Lever	Hex 1/4"	40	0.62	P100450
XS-40D controller							P100001

### Brushless electric shut-off straight screwdrivers GX FS series



# ECONOMICAL SOLUTION FOR LOW-TORQUE ASSEMBLIES

From 0.1 to 1.8 Nm



Single-speed



XS-40D controller



ESD protection

- ► Maximum efficiency (high speeds)
- ▶ Start / reverse and shut-off mechanism equipped with contactless switches
- ► Surge and temperature protection
- ▶ Delivered with a 3 m cable

Designation	Torque (Nm)	Speed (rpm)	Start	Drive	Voltage (V)	Weight (kg)	Code
GX 60 FS ESD	0.1 to 0.6	1550	Lever	Hex 1/4"	30	0,44	P109110
GX 60 FSP ESD	0.1 to 0.6	1550	Push to start	Hex 1/4"	30	0,44	P107077
GX 80 FS ESD	0.2 to 0.8	1250	Lever	Hex 1/4"	30	0,44	P103190
GX 80 FSP ESD	0.2 to 0.8	1250	Push to start	Hex 1/4"	30	0,44	P104980
GX 120 FS ESD	0.3 to 1.2	1000	Lever	Hex 1/4"	30	0,44	P100936
GX 120 FSP ESD	0.3 to 1.2	1000	Push to start	Hex 1/4"	30	0,44	P102302
GX 180 FS ESD	0.4 to 1.8	700	Lever	Hex 1/4"	30	0,44	P100242
GX 180 FSP ESD	0.4 to 1.8	700	Push to start	Hex 1/4"	30	0,44	P101230
XS-40D controller							P100001

### Brushless electric shut-off straight screwdrivers GX BT series



ECONOMICAL SOLUTION FOR HIGH-TORQUE ASSEMBLIES

#### From 1 to 9.8 Nm



Digital speed adjustment



XS-35D controller



ESD protection

- Extended features
- ► Soft start adjustable
- ► Start / reverse and shut-off mechanism equipped with contactless switches
- Surge and temperature protection
- ▶ Delivered with a 3 m cable
- Available in pistol version (see accessories page 25)

Designation	Torque (Nm)	Speed (rpm)	Start	Drive	Voltage (V)	Weight (kg)	Code
GX 35 BT ESD-G	1 to 3.4	700 to 1500	Lever	Hex 1/4"	35	0.92	P101533
GX 50 BT ESD-G	2 to 4.9	600 to 1050	Lever	Hex 1/4"	35	0.92	P101024
GX 100 BT ESD-G	4 to 9.8	150 to 550	Lever	Hex 1/4"	35	0.92	P100049
XS-35D controller							P100050

### Brushless electric shut-off straight screwdrivers GXD series



### THE BEST SOLUTION FOR WORKSTATIONS WITH LIMITED SPACE

De 0.4 to 2.45 Nm



Single-speed



Without controller Direct connection to 230 V socket

- Space saving and greater mobility
- Optimised limited features
- Optimum efficiency (fixed speeds)
- ► Start / reverse and shut-off mechanism equipped with contactless switches
- Surge and temperature protection
- ▶ Delivered with a 3 m cable

Designation	Torque (Nm)	Speed (rpm)	Start	Drive	Weight (kg)	Code
GXD 180	0.4 to 1.75	1400	Lever	Hex 1/4"	0.97	P205299
GXD 180P	0.4 to 1.75	1400	Push to start	Hex 1/4"	0.97	P205300
GXD 250	0.7 to 2.45	1100	Lever	Hex 1/4"	0.97	P205301
GXD 250P	0.7 to 2.45	1100	Push to start	Hex 1/4"	0.97	P205302

### Brushless electric shut-off spindles GXA series



### IDEAL FOR AUTOMATED ASSEMBLIES WITH PRECISION

#### From 0.03 to 4.41 Nm



Digital speed adjustment



XS-40D FA controller



Robotised / automated workstation integration

- Soft start adjustable
- ► Shut-off mechanism equipped with contactless switch
- Easy integration by fixing with a mounting flange
- ► Remote control of motor start, forward and reverse
- ► Surge and temperature protection
- ► Delivered with a 3 m cable

Designation	Torque (Nm)	Speed (tr/min)	Start	Drive	Voltage (V)	Weight (kg)	Code
GXA 035 ESD V2	0.03 to 0.35	300 to 1100	External	Half-moon / shank drive 4 mm	30	0.45	P104972
GXA 045 ESD V2	0.04 to 0.45	300 to 700	External	Half-moon / shank drive 4 mm	30	0.45	P167806
GXA 080 ESD V2	0.1 to 0.8	450 to 1000	External	Hex 1/4"	30	0.45	P103207
GXA 120 ESD V2	0.2 to 1.2	300 to 700	External	Hex 1/4"	30	0.45	P101624
GXA 150-H	0.3 to 1.47	800 to 1700	External	Hex 1/4"	40	0.72	P102506
GXA 150P-H	0.3 to 1.47	800 to 1700	Push to start	Hex 1/4"	40	0.72	P109082
GXA 220-H	0.6 to 2.15	600 to 1200	External	Hex 1/4"	40	0.72	P101535
GXA 220P-H	0.6 to 2.15	600 to 1200	Push to start	Hex 1/4"	40	0.72	P104971
GXA 450-H	1 to 4.41	300 to 600	External	Hex 1/4"	40	0.74	P100787
GXA 450P-H	1 to 4.41	300 to 600	Push to start	Hex 1/4"	40	0.74	P102923
XS-40D FA contro	ller						P100059

### BRUSHLESS ELECTRIC SHUT-OFF SCREWDRIVERS





Brushless electric shut-off straight screwdrivers GY series

#### From 1 to 9.8 Nm



Digital speed adjustment



XT-35D controller



ESD protection



Helicoil® installation



Insert installation



HIGH QUALITY
MECHANICAL CLUTCH
FOR YOUR HIGH-SPEED
APPLICATIONS

- ► Multi-sequence functionality: tighten / hold / loosen (auto-reverse)
- ► Soft start adjustable
- ► Start / reverse and shut-off mechanism equipped with contactless switches
- Surge and temperature protection
- Delivered with a 3 m cable

Designation	Torque (Nm)	Speed (rpm)	Start	Drive	Voltage (V)	Weight (kg)	Code
GY 35 ESD-G	1 to 3.4	500 to 1500	Lever	Hex 1/4"	35	0.8	P101804
GY 35P ESD-G	1 to 3.4	500 to 1500	Push to start	Hex 1/4"	35	0.8	P101708
GY 50 ESD-G	2 to 4.9	400 to 1100	Lever	Hex 1/4"	35	0.8	P101285
GY 50P ESD-G	2 to 4.9	400 to 1100	Push to start	Hex 1/4"	35	0.8	P102490
GY 100 ESD-G	4 to 9.8	250 to 500	Lever	Hex 1/4"	35	0.85	P100320
XT-35D controller							P100043



### Brushless electric shut-off pistol screwdrivers PGY series

#### From 1 to 9.8 Nm



Digital speed adjustment



XT-35D controller



ESD protection



Helicoil® installation



Insert installation



FOR YOUR HIGH-SPEED HORIZONTAL TIGHTENING OPERATIONS

- ▶ High quality, precise and impact-free clutch with full mechanical shut-off
- Cable routing from below or above (Top Exit)
- ► Multi-sequence functionality: tighten / hold / loosen (auto-reverse)
- ► Soft start adjustable
- ► Start / reverse and shut-off mechanism equipped with contactless switches
- Surge and temperature protection
- ▶ Delivered with a 3 m cable

Designation	Torque (Nm)	Speed (tr/min)	Start	Drive	Voltage (V)	Weight (kg)	Code
PGY 35 ESD-G	1 to 3.4	500 to 1500	Trigger	Hex 1/4"	35	0.9	P101621
PGY 35 ESD-G Top Exit	1 to 3.4	500 to 1500	Trigger	Hex 1/4"	35	0.9	P101800
PGY 50 ESD-G	2 to 4.9	400 to 1100	Trigger	Hex 1/4"	35	0.9	P102025
PGY 50 ESD-G Top Exit	2 to 4.9	400 to 1100	Trigger	Hex 1/4"	35	0.9	P101627
PGY 100 ESD-G	4 to 9.8	250 to 500	Trigger	Hex 1/4"	35	0.95	P102683
PGY 100 ESD-G Top Exit	4 to 9.8	250 to 500	Trigger	Hex 1/4"	35	0.95	P104377
XT-35D controller							P100043

### Brushless electric shut-off spindles GYA series



#### From 1 to 9.8 Nm



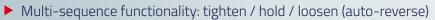
Digital speed adjustment



XT-35D controller



Robotised / automated workstation integration



- ► Soft start adjustable
- ► Shut-off mechanism equipped with contactless switch
- ► Remote control of motor start, forward and reverse
- Surge and temperature protection
- ▶ Delivered with a 3 m cable

Designation	Torque (Nm)	Speed (tr/min)	Start	Drive	Voltage (V)	Weight (kg)	Code
GYA 35 ESD-G V2	1 to 3.4	500 to 1500	External inputs / outputs	Hex 1/4"	35	0.95	P102320
GYA 50 ESD-G V2	2 to 4.9	400 to 1100	External inputs / outputs	Hex 1/4"	35	0.95	P102492
GYA 100 ESD-G V2	4 to 9.8	250 to 500	External inputs / outputs	Hex 1/4"	35	0.95	P100489
XT-35D controller							P100043

### BRUSH ELECTRIC SHUT-OFF SCREWDRIVERS





### Brush electric shut-off straight screwdrivers GA series

From 0.08 to 1.18 Nm



Dual speed adjustment



XS-38D / XT-30D controllers



ESD protection



THE MOST
ECONOMICAL SOLUTION
FOR LOW-TORQUE
ASSEMBLIES

- ► Dedicated to low rate
- ► Start / reverse and shut-off mechanism equipped with contactless switches
- ► Surge and temperature protection
- ▶ Delivered with a 3 m cable

Designation	Torque (Nm)	Vitesse (rpm)	Start	Drive	Voltage (V)	Weight (kg)	Code
GA 150 ESD	0.08 to 0.78	700 or 1000	Lever	Hex 1/4"	30	0.31	P102902
GA 150P ESD	0.08 to 0.78	700 or 1000	Push to start	Hex 1/4"	30	0.31	P105867
GA 180 ESD	0.1 to 1.18	450 or 700	Lever	Hex 1/4"	30	0.31	P100350
GA 180P ESD	0.1 to 1.18	450 or 700	Push to start	Hex 1/4"	30	0.31	P102021
XS-38D controller (dual speed adjustment)					P100106		
XT-30D V2 controller (single high-speed)					P100927		

### BRUSH ELECTRIC SHUT-OFF SCREWDRIVERS





### Brush electric shut-off straight screwdrivers DO series

From 0.2 to 4.41 Nm



Dual speed adjustment



XS-38D controller



ESD protection



THE MOST
ECONOMICAL SOLUTION
FOR HIGH-TORQUE
ASSEMBLIES

- ► Dedicated to low rate
- ► Start / reverse and shut-off mechanism equipped with contactless switches
- ► Surge and temperature protection
- ▶ Delivered with a 3 m cable

Designation	Torque (Nm)	Vitesse (rpm)	Start	Drive	Voltage (V)	Weight (kg)	Code
DO 250 ESD	0.2 to 2.45	630 or 1050	Lever	Hex 1/4"	38	0.72	P101465
DO 250P ESD	0.2 to 2.45	630 or 1050	Push to start	Hex 1/4"	38	0.72	P102698
DO 350 ESD	0.2 to 3.43	460 or 750	Lever	Hex 1/4"	38	0.72	P101184
DO 350P ESD	0.2 to 3.43	460 or 750	Push to start	Hex 1/4"	38	0.72	P103182
DO 450 ESD	0.3 to 4.41	330 or 550	Lever	Hex 1/4"	38	0.72	P100817
DO 450P ESD	0.3 to 4.41	330 or 550	Push to start	Hex 1/4"	38	0.72	P101788
XS-38D controller	(dual speed adj	ustment)					P100106

### CONTROLLERS FOR ELECTRIC TOOLS

Connected to the controller, the screwdriver delivers constant speed and motor torque even for demanding fastening process (self-tapping, tightening soft joint, etc.) thanks to SMPS technology (switching modulation).



#### XS-40D controller

### For 30 or 40 volts screwdrivers GX, GXS, GXT, GX FS series

- Adjustable soft start (from 30 to 200 ms)
- ► Inputs / Outputs interface for PLC
- RJ input for SCOUT II, DPC Touch counting
- Practical, compact and lightweight
- Reliable: surge and temperature protection from incorrect usage
- Maintenance free for better economy
- ► High level of quality thanks to the signals available depending on the model or special software: cycle in progress, torque reached, screwdriver locked / unlocked, rotation, etc.

XS-40D
220 VAC
30 V
40 V
3 A
0.86 kg
200 x 115 x 65 mm
P100001

#### XS-40D FA controller

### For 30 or 40 volts spindles GXA series

- ► For automated workstations
- Adjustable soft start (from 30 to 200 ms)
- Inputs / Outputs interface for PLC
- ▶ RJ input for SCOUT II, DPC Touch counting
- Practical, compact and lightweight
- Reliable: surge and temperature protection from incorrect usage
- Maintenance free for better economy
- ► High level of quality thanks to the signals available depending on the model or special software: cycle in progress, torque reached, screwdriver locked / unlocked, rotation, etc.

x 65 mm
А

### XT-35D controller with advanced features



### For 35 volts screwdrivers GY series

- ► For powering and controlling GY brushless electric screwdrivers
- ▶ Wide range of torques from 0.7 to 9.8 Nm
- Adjustable rotation speed from 300 to 1500 rpm
- Keyboard for setting parameters
- ► Password protection for parameters
- Adjustable speeds in tighten and loosen
- Adjustable soft start from 30 to 2 000 ms
- ► Multi-sequence programs

- Multi-triggering for tightening soft joint (1 to 10 hits)
- Display of selectable parameters
- ► Inputs / Outputs interface (I/O)
- ▶ RJ input for SCOUT II, DPC Touch counting
- ► Maintenance free for better economy
- ► Reliable: surge and temperature protection from incorrect usage

Code	P100043
Dimensions	95 x 221 x 143 mm
Weight	2.4 kg
Output intensity	4 A
Output voltage	35 V
Voltage	230 VAC
Designation	XT-35D

### XS-35D controller



### For 35 volts screwdrivers GX BT series

- ► Practical, compact and lightweight
- ► Reliable: surge and temperature protection from incorrect usage
- ► Maintenance free for better economy
- High level of quality thanks to the signals cycle in progress, torque reached, screwdriver locked / unlocked
- ► Inputs / Outputs interface for PLC
- ▶ RJ input for SCOUT II, DPC Touch counting

Designation	XS-35D
Voltage	220 VAC
Output voltage	35 V
Intensity	4 A
Weight	1.2 kg
Dimensions	200 x 115 x 65 mm
Code	P100050

### XS-38D controller

### For 38 volts screwdrivers GA and DO series

- Dual speed high / low
- ► Inputs / Outputs interface for PLC

Code	P100106
Dimensions	200 x 115 x 65 mm
Weight	0.71 kg
Intensity	2.5 A
High voltage	38 V
Low voltage	30 V
Tension	230 VAC
Designation	XS-38D



### XT-30D controller

### For 30 volts screwdrivers GA series

Designation	XT-30D
Voltage	230 VAC
Output voltage	30 V
Intensity	1.2 A
Weight	0.27 kg
Dimensions	140 x 70 x 40 mm
Code	P100927



### POKA-YOKE Scout II counting controller



### THE PERFECT TOOL FOR **COUNTING SCREWS AND CYCLE MONITORING**

### For screwdrivers compatible with controllers XS-35D, XT-35D and XS-40D (up to 4 screwdrivers)

### Monitoring

- Prevention of screw oversights
- Protection against double tightening
- Detect cross threaded tightening
- Cycle and process control (tightening time)
- ► Alarms: LEDs and buzzer

### Counting

- Display OK / NOK tightening
- Display OK / NOK cycle
- Display total number of screws (up to 99)
- Display number of screws remaining

### Detection

- Part detection
- Management of information OK / NOK part in connection with a PLC

#### POKA-YOKE SCOUT 2

8 programs Scout Manager programming software or direct programmation on the controller

> 15 inputs including cycle start and start authorisation

7 outputs including OK / NG, Buzzer and cycle end

Code: P100256



POKA-YOKE Scout II counting controller delivered with:

- A controller connection cable code: **P102316**
- An Inputs / Outputs connection cable code: **P112673**
- A USB type A-B cable, 1.8 m code: **P167813**

### **ACCESSORIES AND SERVICES PROVIDED**

### Accessories

Designation	Compatibility	Code		
	30 V GX	P100006		
	40 V GX (before models G and H)	P100935		
	40 V GX-G, GXD	P100422		
	40 V GX-H	P100002		
Torque ring cover*	GX035-045	P100611		
	GX BT, GY, PGY, GX BT-G, GY-G, PGY-G	P100037		
	GX FS series	P100255		
	GA series	P100850		
	DO series	P100707		
Standard cable 3.0 m	GX series	P100079		
Standard cable 5.0 m	GX, GA, DO series	P100268		
Standard cable 10 m	GX series	P101700		
Spiral cable 3.5 m	GX, GA, DO series	P100067	The state of the s	
Reinforced cable 3.0 m	GX series	P100486		
Cable 3.0 m	GY and PGY	P102001		
Cable 5.0 m	GY and PGY	P101127		
GX cable extension connector		P113333		
	GX 30 V (except GX 035, GX 045 and GX FS)	P103200		
	GX 40 V (before models G and H)	P173918		
Angle head kit	GX 150 / 220 ESD-G	P108981		
Square 1/4"	GX 450 ESD-G	P103863		
	GX 150 / 220-H	P102676		
	GX 450-H	P102159		
Angle head kit Hex 1/4"	GY-G	P107190		
Hex 1/4" E6,3 drive	GX BT-G	P104933		
Angle head kit	GX 30 V (except GX 035, GX 045 and GX FS)	P100192	-	
	GX 40 V (before models G and H)	P113825		
	GX 150 / 220 ESD-G	P103175		
Hex 1/4" C6,3 drive	GX 450 ESD-G	P107189		
	GX 150 / 220-H	P101126		
	GX 450-H	P101286		
Mounting of angle head	On GX series	P100230		

<sup>\*</sup>Not compatible with vacuum systems.

Designation	Compatibility		
	GX 30 V (except GX 035, GX 045 and GX FS)	P100459	
Divide:	GX 40 V / GX-G / GX-H	P100104	
Pistol grip	GX BT series	P113298	
	DO series	P105012	
Key for locking the screwdriver a (Specific firmware needs to be lo		P103201	
Holster		P100140	
Interface for U-3B PLC Type of signals: - Open collector by optocoupler (reversing) - Relay contact N.C - Relay contact N/O			The second of th
IU3-D BAPER interface for XS-40D controller		P101228	SPERSON SOURPEIC NO    Internal Sales and   Sourpeic   1/0     1
	GX 30 V (except GX 035, GX 045 and GX FS) Outside Ø: 48 mm	P100263	
Mounting ring on reaction arm From the top	GX 40 V / GX-G / GX-H Outside Ø: 50 mm	P100217	0
(Check the diameter of the clamp)	GX BT series - Outside Ø: 52 mm	P101893	
ciampy	GX FS series - Outside Ø: 50 mm	P109107	
	GY series - Outside Ø: 52 mm	P102915	
Mounting ring on reaction arm From below	GX 30 V (except GX 035, GX 045 and GX FS)	P100895	
	GA series	P113552	
	DO series	P113558	
Carbon brush	GA series	P109069	- Marient
Carbon brush	DO series	P105002	•
Brush cap GA and DO series		P109065	

Services provided

Designation	Code
Adjustment of the screwdriver to the required torque with supply of a machine aptitude certificate (MAC)	P179363
Specific firmware loading (other functions)	Contact us

### RELATED PRODUCTS

### DPC Touch V2 sequencing interface



THE IDEAL SEQUENCING AND ASSEMBLY PROCESS MONITORING INTERFACE FOR STAND-ALONE WORKSTATIONS

#### Compatible with most assembly tools (up to 2 screwdrivers)

The sequencing and assembly process monitoring interface DPC Touch can count, control, order and check assembly steps and adapts perfectly to all your applications.

It can be installed on stand-alone workstations or within a production line.

DPC Touch manages our range of torque reaction arms to control the order in which screws are fitted.

It guarantees you optimum quality and traceability for zero-defect assembly.





#### Industrial bits



### A WIDE RANGE OF INDUSTRIAL BITS ADAPTED TO ALL YOUR NEEDS

Our range of bits is one of the most complete on the market. It consists of a wide variety of bits (recess / drive) standard or customized, as well as bit-holders, adapters and accessories.

- ▶ More than 600 references of industrial bits managed in stock
- ► Creation of tailor-made bits
- ► Wide choice of safety models
- ► Magnetic and non-magnetic versions



> Learn more about our industrial bits

### Torque reaction arms



# PREVENTION OF MUSCULOSKELETAL DISORDERS WHILE IMPROVING WORKING COMFORT, ASSEMBLY QUALITY AND PRODUCTIVITY

To guarantee optimal quality and traceability, most DOGA torque reaction arms are available with a positionning system.

So every screw is tightened at the right location and at the right torque!



> Learn more about our torque reaction arms

### Screw feeders for vacuum kits or magnetized bits

### AUTOMATIC OR SEMI-AUTOMATIC SCREW FEEDING SYSTEM

In addition to our vacuum kits, our screw feeding systems reduce operator cycle times and maintain their comfort.

- ▶ The screws can be picked by vacuum or magnets
- ► Simple and efficient design
- No more screws falling out of your products
- Smooth and uninterrupted screw delivery
- ► Can be integrated into automatic machines





> Learn more about our screw feeders

### Air vacuum kits



### SCREW GRIPPING SYSTEM FOR ASSEMBLY TOOLS

The assembly of non-magnetic or small screws is delicate or even difficult when access to the screwing point is restricted.

Air vacuum kits, holding the screw by vacuum at the end of the

Air vacuum kits, holding the screw by vacuum at the end of the screwdriver, make it possible to:

- Free up the operator's hand and make it easier to assemble your application
- ► Reach screwing points that are difficult to access (shafts, small space, etc.)
- Avoid unexpected fall of screw into your products



> Learn more about our air vacuum kits

### OUR SERVICES

At DOGA we put at your disposal our reliable, accurate and user-friendly tightening solutions. It is our duty to advise you of the right solution for your application. Our Product Manager and Support engineering teams are here to analyze your manufacturing process and share with you our innovative solutions to improve your assembly process. Thanks to our technical integration service CELPRO, we provide you with turnkey solutions from design to commissioning.



### TURNKEY SOLUTIONS

Using all the options of our complete product range, we offer you solutions adapted to your needs.

- ► Custom Design
- Adaptation of existing models
- Integration of automation system



### TECHNICAL ASSISTANCE

To ensure the optimal performance and durability of our tools, we put our technical assistance at your disposal.

- ► Installation and start-up
- ► Maintenance agreement
- ▶ On-site maintenance
- Maintenance in our workshop



#### TRAINING

DOGA offers specialized training courses for our industries:

- ► Technical & practical
- ► Audit & Consulting

Find all our ASSEMBLY TECHNOLOGY products on our website by scanning this QR code





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